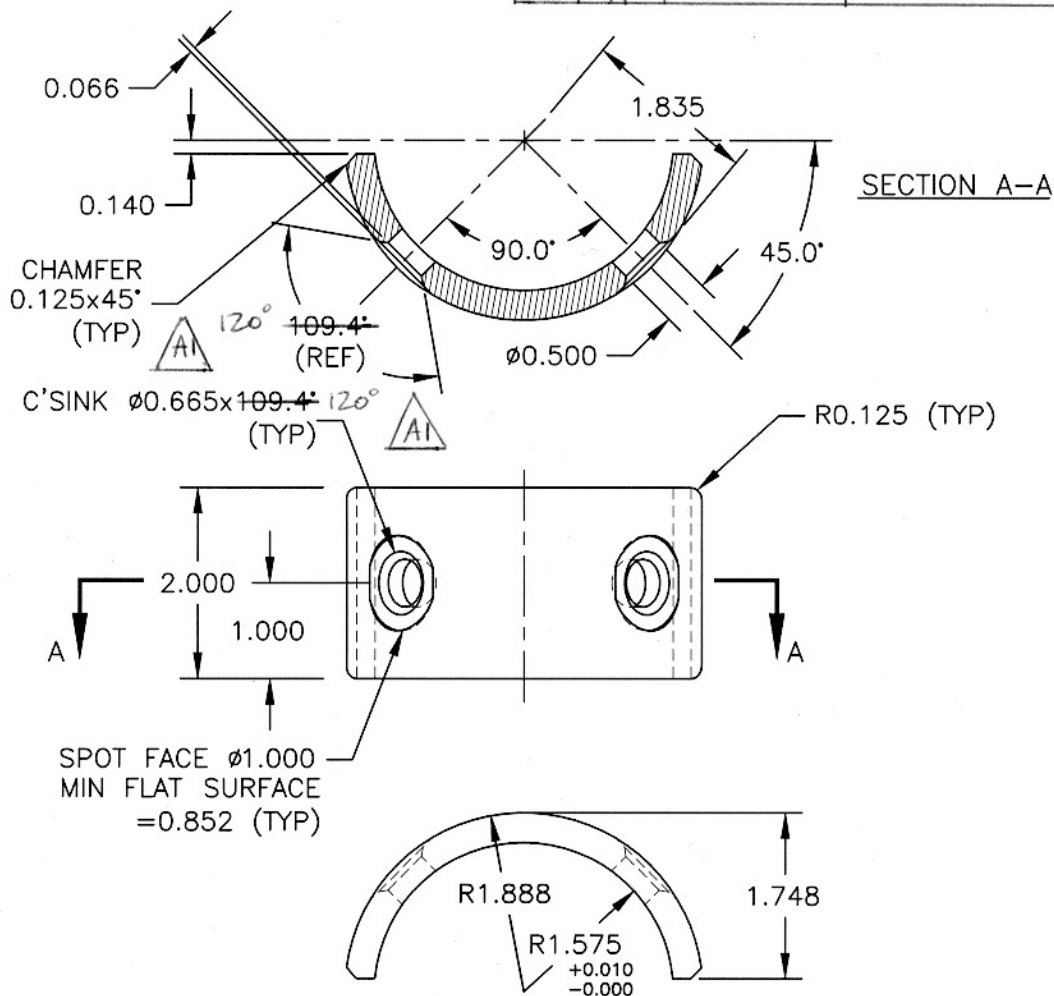




| | | | | | |
|---------|-------------|--------------------------------------|---------|---|--------------|
| DESIGN | CP | DRAWN BY | CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | REV. A |
| CHECKED | CP | APPROVED | CP | DRAWING NO. D3232 | SHEET 1 OF 1 |
| DATE | 03.11.14 | TITLE | DOUBLER | SCALE | 1:2 |
| A | 03.11.14 | NEW ISSUE | | | |
| AI | CP 04.01.28 | 120° WAS 109.4° ; CHANGE MAT'L SPEC. | | | |



RELEASED

03.12.05

D3232-1 DOUBLER (REPLACES HELITECH P/N 35805)

- 1) MATERIAL: 6061-T6 ALUMINUM ROUND BAR (QQ-A-200/8 OR QQ-A-225/8)
(REF DART SPEC. M6061T6R4.000) ~~M6061T6T4.000 W.500~~
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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